

Date: Friday, 29/05/2009 1:25:39 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LANYARD ASSEMBLY		
Job Number	: 48294			Part Number	: D269024		
Estimate Number	: 12306			Drawing Number	: D2690 REV. B2		
P.O. Number	:			Project Number	: N/A		
This Issue	29/05/2009	S.O. No.	:	Drawing Revision	:		
Prsht Rev.	: NC			Material	:		
First Issue	1 /	Type	SMALL /MED FAB	Due Date	05/06/2009	Qty:	13 Um: Each
Previous Run	: 44742						
Written By	:						
Checked & Approved By	: MF 09-05-29						
Comment	: Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	CBL460	Loop Sleeve		
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)		
		Loop Sleeve		
		Pick:		
	Qty	Part Number	Description	Batch
	2	CBL-460	Loop Sleeve	
2.0	CBL1240	Cable		
		Comment: Qty.: 2.0000 f(s)/Unit Total : 24.0000 f(s)		
		Cable		
		Pick:		
	Qty	Part Number	Description	Batch
	17"	CBL-1240	Cable	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1		
		Comment: SMALL & MEDIUM FAB RESOURCE 1		
		Assemble as per Dwg D2690		
4.0	QC5	INSPECT WORK TO CURRENT STEP		
		Comment: INSPECT WORK TO CURRENT STEP		
5.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1		
		Identify and Stock		
		Location: GA		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 48294

Part Number: D269024

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



09/06/01 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-06-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

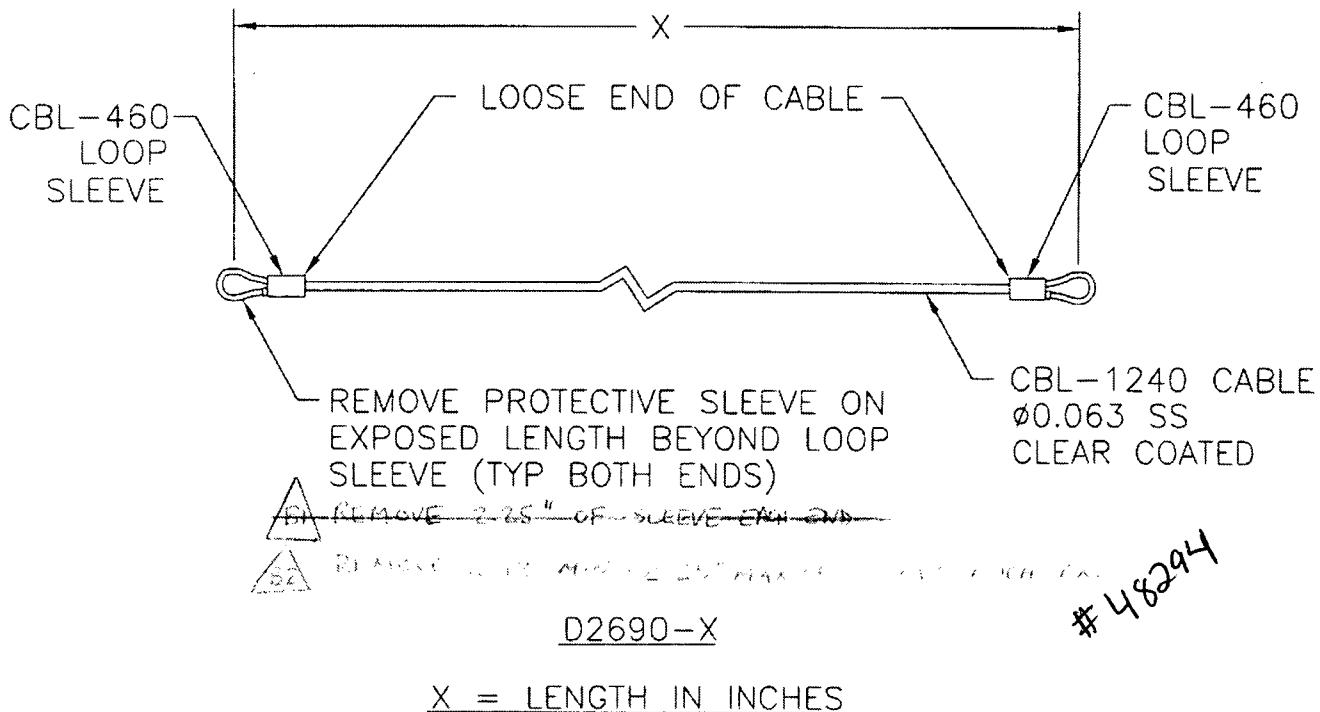
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>MM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>MM</i>	APPROVED <i>BS</i>	DRAWING NO. D2690 REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY SCALE NTS
A	97.07.03	NEW ISSUE
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH
B1	<i>MM 10 08 20</i>	ADD NOTE TO REMOVE 2.25" OF SLEEVE
P	<i>MM 10 08 20</i>	ADD NOTE TO REMOVE 2.25" OF SLEEVE

*RELEASED  
97.10.03 KC  
T. B. B.*



NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH.  
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH  
SLEEVE AT END OF LOOSE END OF CABLE WITH  
CBL-705 CRIMPING TOOL.

\*ADDITIONAL LENGTH MAY BE NECESSARY IN  
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER  
ASSEMBLY WITH ATTACHING PARTS.

DEO's									
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